

Del . 750

Work Order ID 75049

October-17-11 10:33:46 AM

\*75049\*

Page 1

Item ID: D3396-1

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Spacer

Stop

\*NS2\*

Start Date: 17/10/2011 Start Qty: 20.00

\*20\*

Cust Item ID:

Required Date: 27/10/2011 Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/10/17

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run

\*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	Memo	0.00	20	0	soft/ff	11/10/23
D3396	Rev B	Da-a-resta					
100			0.00				
*100*		Hardinge CNC LATHE SMALL					
Hardinge		Memo	0.00				
Hardinge CNC Lathe Small		Turn as per Folio FA514 and Dwg D3396Deburr					

110	QC2- Inspect parts off machine FAI/FAIB	0.00	20	0	soft/ff	11/10/23
*110*						
QC	Memo	0.00				
Quality Control						

120	QC8- Inspect parts - second check	0.00	20	0	soft/ff	11/10/23
*120*						
QC	Memo	0.00				
Quality Control						

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 75049**

October-17-11 10:33:46 AM

**\*75049\***

Page 2

**Item ID:** D3396-1

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

**Revision ID:**

**Item Name:** Spacer

Stop

**\*NS2\***

**Start Date:** 17/10/2011 **Start Qty:** 20.00

**\*20\***

**Cust Item ID:**

**Required Date:** 27/10/2011 **Req'd Qty:** 20.00

**\*20\***

**Customer:**

**Reference:**

**Approvals:**

**Process Plan:**

**Date:**

**Tooling:**

**Date:**

Run Start

**\*NR1\***

**QC:**

**Date:**

**SPC (Y/N):**

**Date:**

Stop

**\*NR2\***

**Sequence ID/  
Work Center ID**

**Operation  
Description**

130

Identify as per dwg & Stock Location:

52

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

**\*130\***

Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Quality Control

Memo

0.00

Sp 11-10-25

11/10/25

11/10-25  
(20)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

October-17-11 10:33:50 AM

Page 1

Work Order ID: 75049

\*75049\*  
\*D3396-1\*

Parent Item: D3396-1

Parent Item Name: Spacer

Start Date: 17/10/2011

Required Date: 27/10/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A 05.02.23 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNRINR0.750		Purchased	No			100	f	55.4920	0.0625	1.315789	**	0.543	Orf/ 11/10/23

\*MDFI RINR0 750\*

Delrin Round Bar 0.75"

Location	Loc Qty	Loc Code
MAT055	55.492	
115472	7.5	
116183	2.4	
117273	9.958	
117322	0.94	
118066	14.68	
118392	20.014	0.543

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	75049
Description: Spacer	Part Number:	D 3396-1
Inspection Dwg:	Rev:	Page 1 of 1

# **FIRST ARTICLE INSPECTION CHECKLIST**

Measured by:	<u>JJ Long</u>	Audited by:	<u>RP</u>	Preliminary Approval:	
Date:	11/10/23	Date:	11.10.23	Date:	

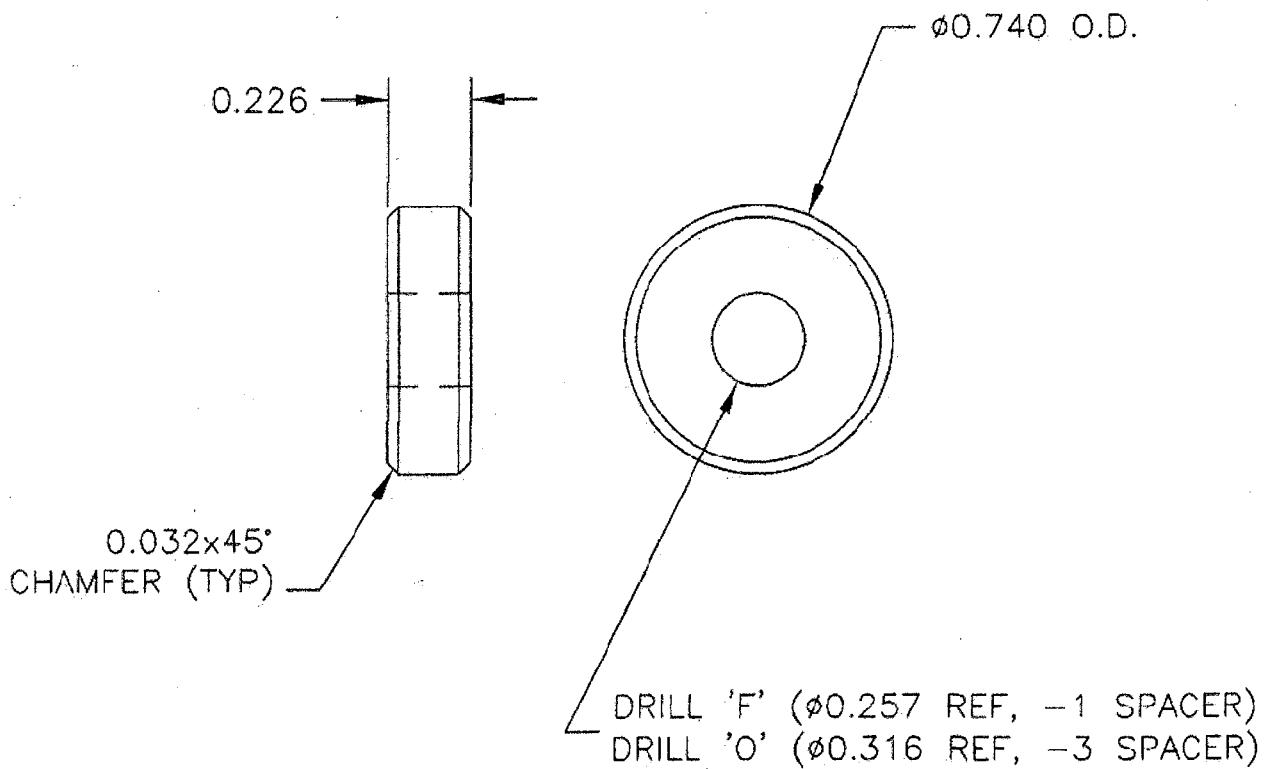
Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3396	REV. B SHEET 1 OF 1
DATE 05.04.27		TITLE SPACER	SCALE 2:1
A	05.03.10	NEW ISSUE	
B	05.04.27	ADD -3	

RELEASED  
05-09-06 *[initials]*



### D3396-1/-3 SPACER

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES